



Company Number-13917497

Certificate of Compliance

CE

We hereby declare that the technical file of product complied with the requirement of Directive 2006/42/EC, Regulation (EU) 2023/1230

Name : Gulf Cranes

Address :- Zone 81, Building No 380, Street 21, New Industrial Area, Doha-Qatar

Brand Name: Gulf Cranes

Standard : EN 16851:2017+A1:2020

Product: Gulf Cranes - Single Girder (Monorail) Electrical Overhead Travelling Crane System
Gulf Cranes - Double Girder Electrical Overhead Travelling Crane System
Gulf Cranes - Double Girder Gantry Crane System
Gulf Cranes - Single Girder (Monorail) Gantry Crane System
Gulf Cranes - Semi - Gantry Crane System
Gulf Cranes - Gantry Crane System without Girder Extensions
Gulf Cranes - Jib Crane System
Gulf Cranes - Transfer Trolley

The auditor of UScert. has performed an audit of the above product quality system covering the design, manufacture and final inspection of the certified product. The quality system has been assessed, approved and is subject to continuous surveillance according to Directive 2006/42/EC, Regulation (EU) 2023/1230.

1. It applies only to the quality system maintained in the manufacture of above referenced models and it does not substitute the design of type examination procedures, if requested.
2. The certificate remains valid until the manufacturing conditions or the quality systems are changed.
3. The CE mark as shown above can be used, under the responsibility of the manufacturer, after completion of an EC declaration of conformity and compliance with all relevant EC Directives.
4. After fulfilling the relevant EU legislation, the manufacturer shall affix to each device, of the above referenced models.
5. The certificate validity is conditioned by surveillance audits.

Certificate Number: CE-6458

Validity of this certificate can be verified at www.uscertifications.co.uk.

Date of Certification:

16th March 2026

1st Surveillance Audit Due:

15th March 2027

2nd Surveillance Audit Due:

15th March 2028

Certificate expiry: (Subject to the Company

15th March 2029

Maintaining its system as per the required standard)



Authorised Signatory

This certificate is property of US Certification & Inspection Limited and shall be returned immediately on request,

Address: 2nd Floor, College House, 17 King Edwards Road, Ruislip, London, United Kingdom, HA4 7AE (U K)

E mail ID: info@uscertifications.co.uk, web site: www.uscertifications.co.uk



CE MARK COMPLIANCE ASSESSMENT AUDIT REPORT

Based on EN 16851:2017+A1:2020, Directive 2006/42/EC and Regulation
(EU) 2023/1230

GULF CRANES

Audit Ref #: USCIL/GC/CE/2603-014

Audit Type: Transfer Assessment for CE Mark Compliance

Report Date: 15/03/2026

Authorized Signature:

Name : Farhan Gohar
Position : Assessor
Audit Date : 12/03/2026

CONFIDENTIALITY

This audit report is confidential and property of US Certification & Inspection Limited (USCIL), it is only accessible for authorized person(s) which may include(s) audit team member(s), decision maker(s), legal and regulatory body(s) and clients

DISCLAIMER

The audit was conducted based on a sample of the available information. Therefore, the audit findings and recommendations related to CE compliance certification and improvement are based on the samples reviewed at the time of the audit.



AUDIT REPORT

Organization Information			
Company Name	GULF CRANES W.L.L.		
Address (Head office)	New Industrial Area 81, Building No 380, Street 21, Doha, Qatar		
State/Province	Doha	VAT No./Tax Reg. No.	5000883173
Products Scope	Overhead cranes production, metal structures for buildings, factories and Bridges		

CR #	129649	Date of Establishment	
TL Issue Date		TL Expiry Date	

Website	www.gulfcranes.net	Telephone	44600235
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Top Management/ Contact Person Details			
Owner/CEO	ADEL ABDULRAZAQ AA HAYDAR	Designation	CEO/CHAIRMAN
Contact Person/ Management Representative	Mr. Pichappan Sathappan	Designation	QA/QC Manager
Email	pichappan@aes.net	Mobile	+974 66910486

Audit Details			
Audit Man Days	2-MD	Audit Type	Transfer Assessment for CE Mark Compliance
Start Date	12/03/2026	End Date	14/03/2025

Audit Scope
"Electric overhead cranes production, metal structures for buildings, factories and Bridges"

Audited Locations	
Address	Activity
New Industrial Area, Building No 380, Street 81, Doha, Qatar	Production, QA/QC, Store, Procurement, HR, Administration

Head Office			
Total No. of Employee	Management (CEO, HoD's, Mgrs, Supervisors)	Workers (Labors, Helpers, Line workers etc)	Working Shift (s)
50	8	42	01

Site / Branch Details (If Applicable)		
Site Reference	Address	Activity
	N/A	



AUDIT REPORT

Changes observed at Client's Location	Change		Justification
	Yes	No	
Name		√	Confirmed as per Labor Registration NTN and Certificate of Incorporation
Address		√	Confirmed as per Labor Registration and direct visit at office.
Scope		√	The Scope statement is evaluated and confirmed during the opening meeting. Further developed Scope Manual in which certification scope is defined and documented.
Manpower		√	Verified during the audit by evaluating Roles and Responsibilities, Organization chart as per Sec 5.3 of ISO standards Requirement.

CONCLUSION
<p>Based on the assessment conducted for CE Mark compliance, the manufacturing processes, technical documentation, and quality control practices of Gulf Crane W.L.L. were reviewed and compliant against the applicable requirements of Directive 2006/42/EC (Machinery Directive), Regulation (EU) 2023/1230, and EN 16851:2017+A1:2020. The organization was previously issued a Certificate of Compliance by QCAS Certifications Inc. (Certificate No. QCAS-GUC-24-051581187) covering the design, manufacture, and final inspection of crane systems.</p> <p>During the current compliance assessment conducted on behalf of US Certification & Inspection Limited, the relevant processes, documented procedures, manufacturing records, inspection reports, and technical documentation were reviewed and verified. The assessment confirmed that the organization continues to maintain the required controls and technical documentation supporting CE Mark compliance. No major non-conformities were identified during the audit, and the implemented system was found to be generally effective and maintained in line with the applicable regulatory and standard requirements.</p>

ASSESSOR RECOMMENDATIONS		
Description	Yes	No
<p>Based on the results of the assessment and the objective evidence reviewed during the audit, several positive observations were noted during the evaluation process.</p> <p>The documentation system established by the QA/QC Department is well structured, properly maintained, and aligned with the applicable regulatory and technical requirements. Relevant technical documents, procedures, and records were available and systematically organized to support compliance with CE Marking requirements.</p> <p>A Master List of Documents and Records has been defined and maintained by the organization. This list effectively covers the Quality Management System as well as the CE Marking related documentation, enabling proper identification, control, and traceability of documents and records associated with regulatory and technical requirements.</p> <p>The management team demonstrated strong commitment and cooperation throughout the assessment process. Management provided the necessary resources, technical information, and access to personnel to facilitate the audit activities and ensure transparency during the evaluation.</p> <p>In addition, the organization showed the following positive aspects:</p> <p>* Effective coordination between management, engineering, and QA/QC departments.</p>	√	



AUDIT REPORT

<ul style="list-style-type: none"> * Good awareness of applicable regulatory requirements and technical standards. * Availability of key technical documentation supporting conformity with CE Marking requirements. * Constructive engagement of staff during the assessment process. * Commitment to maintaining regulatory compliance and product safety requirements. <p>Based on the results of the assessment and the objective evidence reviewed during the audit, it is recommended that Gulf Crane W.L.L. be considered compliant with the applicable CE Marking requirements under Directive 2006/42/EC, Regulation (EU) 2023/1230, and EN 16851:2017+A1:2020, subject to continued implementation and maintenance of the established processes and quality controls.</p> <p>The Gulf Crane W.L.L. is therefore recommended for continuation/recognition of CE Mark compliance under the certification of US Certification & Inspection Limited, with the understanding that periodic surveillance or follow-up assessments may be conducted to ensure ongoing conformity with the applicable regulatory and technical requirements.</p>		
Follow Up CAR		√

AUDIT SUMMARY

COMPANY INTRODUCTION & HISTORY

Initially established in 2013, Gulf Cranes was a subsidiary of Abu Adel Engineering & Mechanical Services. Utilizing the experience of the subdivisions including fabrication, motor rewinding services and control panel supply, Gulf Cranes pulled the experiences together to design, manufacture, assemble and supply high quality cranes to the GCC market, competing against international imports at a competitive price with rapid delivery and support.

HAZARDS, RISK & OPPORTUNITIES

During the audit, processes related to organizational planning, risk assessment, and the identification of risks and opportunities were reviewed through the Risk and Opportunities Analysis Register (GC-QHSE-PRO-002-F-01) in accordance with the requirements of the Quality and HSE Management System. Hazards related to HSE are also maintained through a separate Risk Assessment.

The organization has established a Hazards and Risk Assessment Procedure, which defines the methodology for identifying and evaluating risks and opportunities across relevant functions and operational activities.

During the site visit, it was observed that the working environment is well organized, clean, and properly maintained in a controlled manner, suitable for the nature of Gulf Cranes' operations.

SUPPORT (TRAINING)

Based on the review conducted during the audit, the organization has established a Training Need Request process to identify staff training requirements. An Annual Training Plan for the year 2026 has been developed to address the identified training needs and support employee competency development. In addition, training attendance records for the year 2025 are maintained, demonstrating that the organization monitors and records the participation of employees in training activities to ensure effective implementation of the training program.

OPERATIONS

The Gulf Cranes has established a Process Control Document (Doc. Ref: QAQC-PC, Rev. 01, dated 01-02-2024) to manage and control manufacturing and operational activities in line with the applicable regulatory and technical requirements for crane systems. Gulf Crane W.L.L. operates with one approved subcontractor, AAES, and a Memorandum of Understanding (MoU) has been formally established defining the scope of

AUDIT REPORT

responsibilities and organizational hierarchy between both entities. Under this arrangement, Gulf Crane W.L.L. is responsible for design, assembly, and testing activities, while AAES performs fabrication, machining, blasting and painting, as well as commissioning and testing activities. These responsibilities are clearly defined and controlled to ensure that all activities are carried out in accordance with the applicable machinery safety requirements and relevant harmonized standards.

A Manufacturing Record Book (MRB) is maintained to ensure proper traceability of production stages, inspection activities, and quality verification records. Upon receipt of customer enquiries, Gulf Crane prepares the quotation, purchase order documentation, and work schedule (GC-WS) based on the customer's requirements and agreed project timelines.

With respect to design and engineering activities, customer specifications are used as the primary input. Gulf Crane prepares the required engineering documentation including the Hoist Data Sheet, and develops design outputs such as crane design calculation reports, hoist machine drawings, end carriage drawings, and girder drawings. Design verification activities are performed by an independent third-party body (e.g., TÜV Rheinland) to ensure compliance with the applicable safety and technical requirements. Design validation and site inspection tests are also conducted, including third-party inspection by TÜV SÜD Middle East, and the results are shared with the customer. Any design changes are managed through a documented change control process to maintain the integrity and safety of the equipment.

For procurement and external provider management, the organization has implemented the External Provider Process (Doc. Ref: AAES-QMS-PRO-019). This includes material requisition procedures, supplier and subcontractor evaluation, and assessment reports, ensuring that materials and services procured meet the required technical and quality specifications.

During manufacturing activities, controlled procedures are implemented for fabrication, welding, blasting, and painting, supported by documented Inspection and Test Plans (ITPs). Quality verification records such as welding inspection reports, third-party Non-Destructive Testing (NDT) reports, and daily blasting and painting inspection reports including the Declaration of Conformity (DoC), are maintained as objective evidence of compliance. Relevant documentation associated with crane manufacturing and inspection activities was reviewed and verified during the audit.

In addition, calibration management is implemented for measuring and testing equipment used during manufacturing and inspection processes. A calibration log is maintained, and valid calibration certificates are available to ensure the accuracy and reliability of measurement results.

Based on the review of the above processes, records, and verification conducted during the audit, the implemented controls and technical documentation demonstrate that the organization maintains its manufacturing and quality control activities in alignment with the applicable requirements of Directive 2006/42/EC (Machinery Directive) and EN 16851:2017+A1:2020, and the related processes were found to be effectively implemented and maintained.



AUDIT REPORT

Non-Conformances (NIL)
(Use CAR format to raise against each non-conformance)

NC R NO.	Clause	Category	NCR Description
			NIL

Observations Raised / Areas of Improvement suggested by Assessor
(If observations not cleared before next audit, these will be converted to NCRs)

Sr. No.	Department	Description
1.	QA/QC	Although a Memorandum of Understanding (MoU) has been established between Gulf Crane W.L.L. and AAES, and the departmental hierarchy defining the scope and responsibilities of both organizations is documented, it was observed during the review that supporting functions such as HR, Administration, are not included in the defined departmental structure within the document.
2.	QA/QC	During the document review, it was observed that the Work Schedule document does not contain essential document control details such as Document Number, Version, and Revision status.
3.	Procurement	During the document review, it was observed that the Supplier Performance and Re-evaluation Report referenced in the procedure carries Document No. 08, whereas the actual form in use is identified as Document No. 01.
4.	Production (AAES)	During the site assessment, it was observed that work instructions for equipment such as the CNC machine were not displayed at the workstation.
5.	Production (AAES)	During the assessment, it was observed that HSE hazards and quality-related risks and opportunities were identified and documented; however, these were not readily available or communicated to the relevant workers at the operational level.

-----End of Report-----